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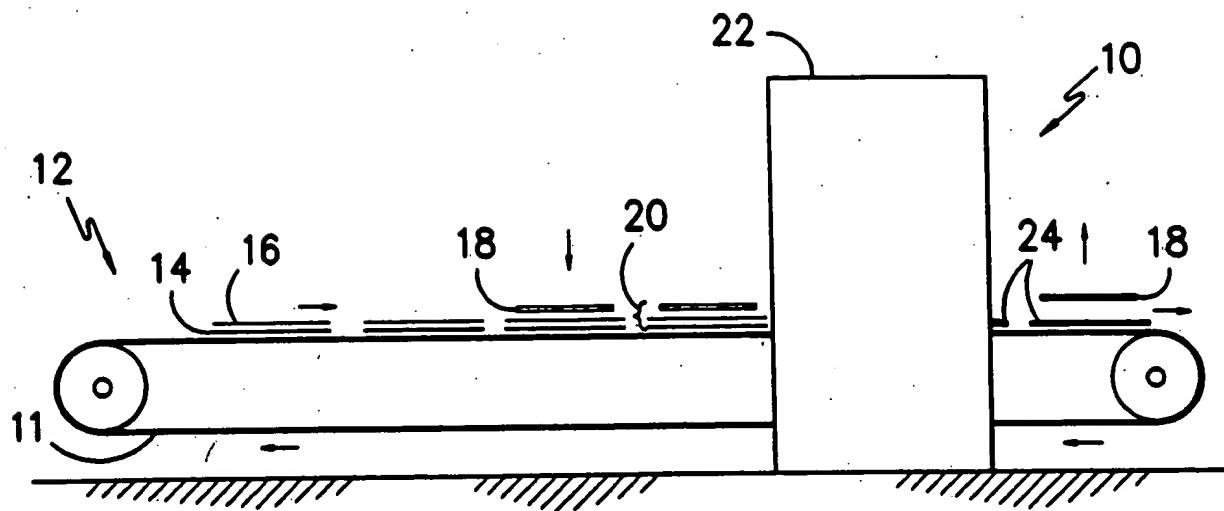
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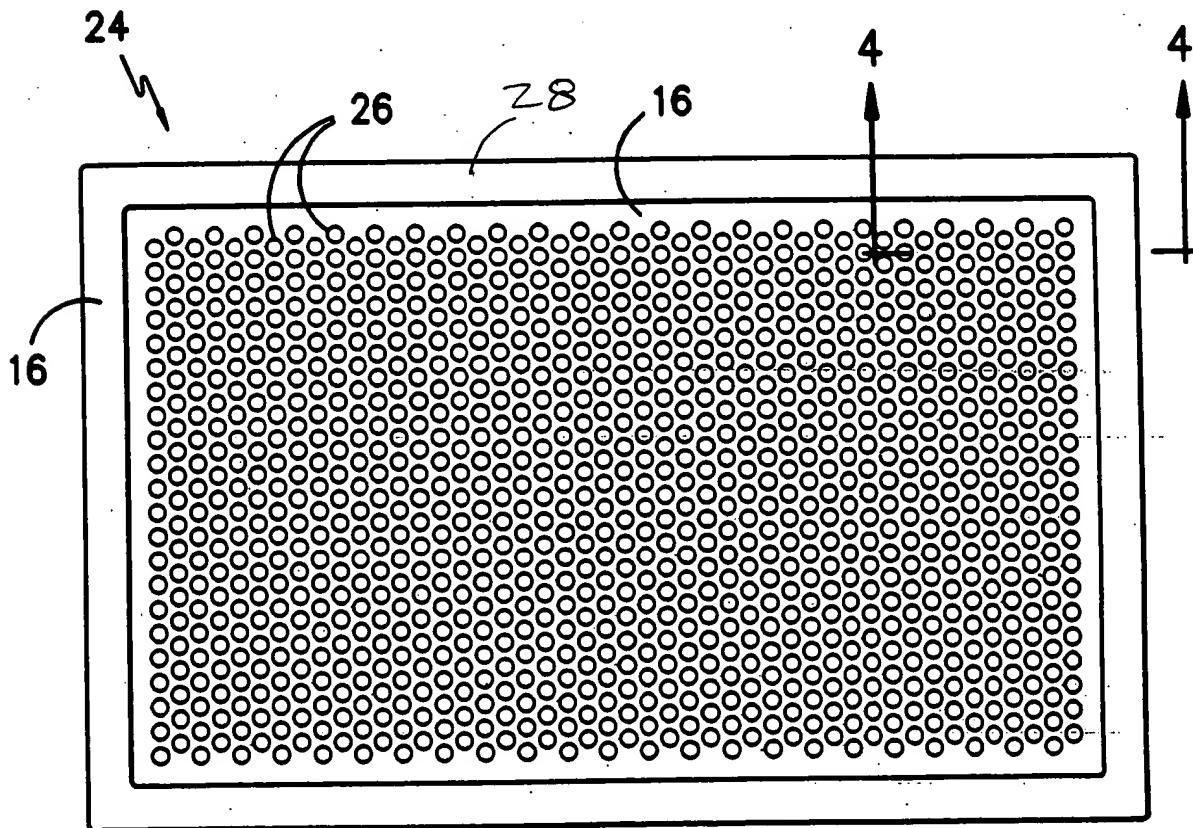
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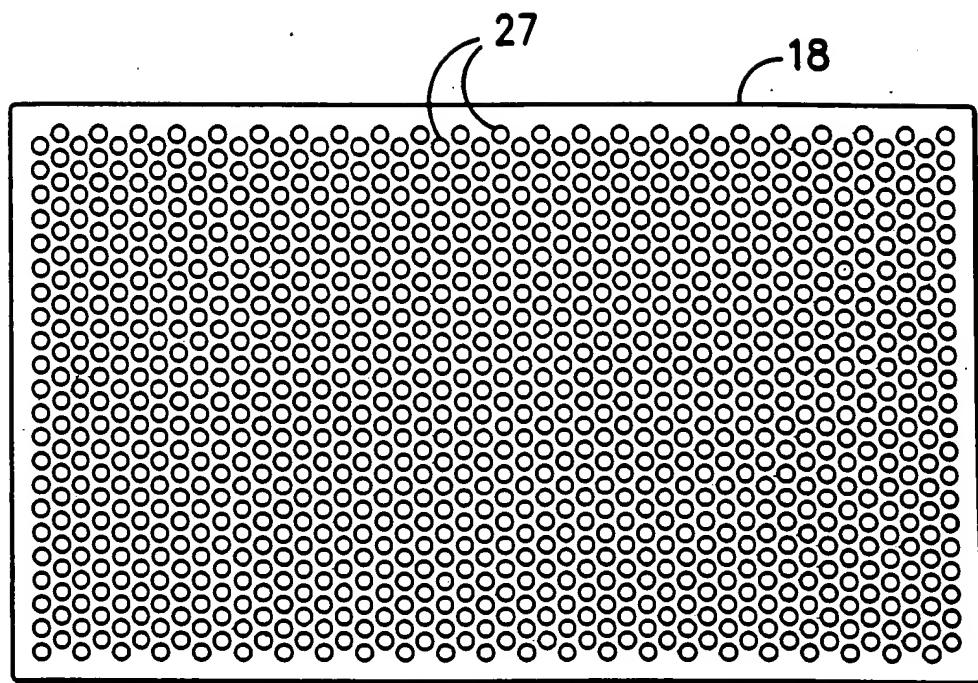
# 2094 B



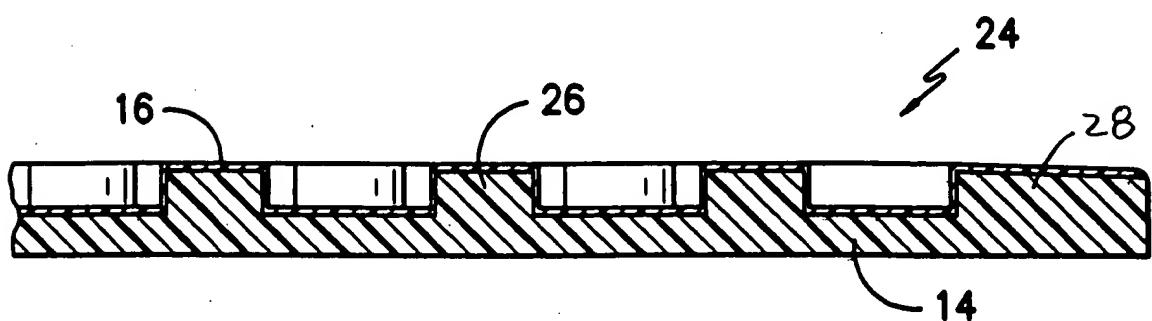
*FIG. -1-*



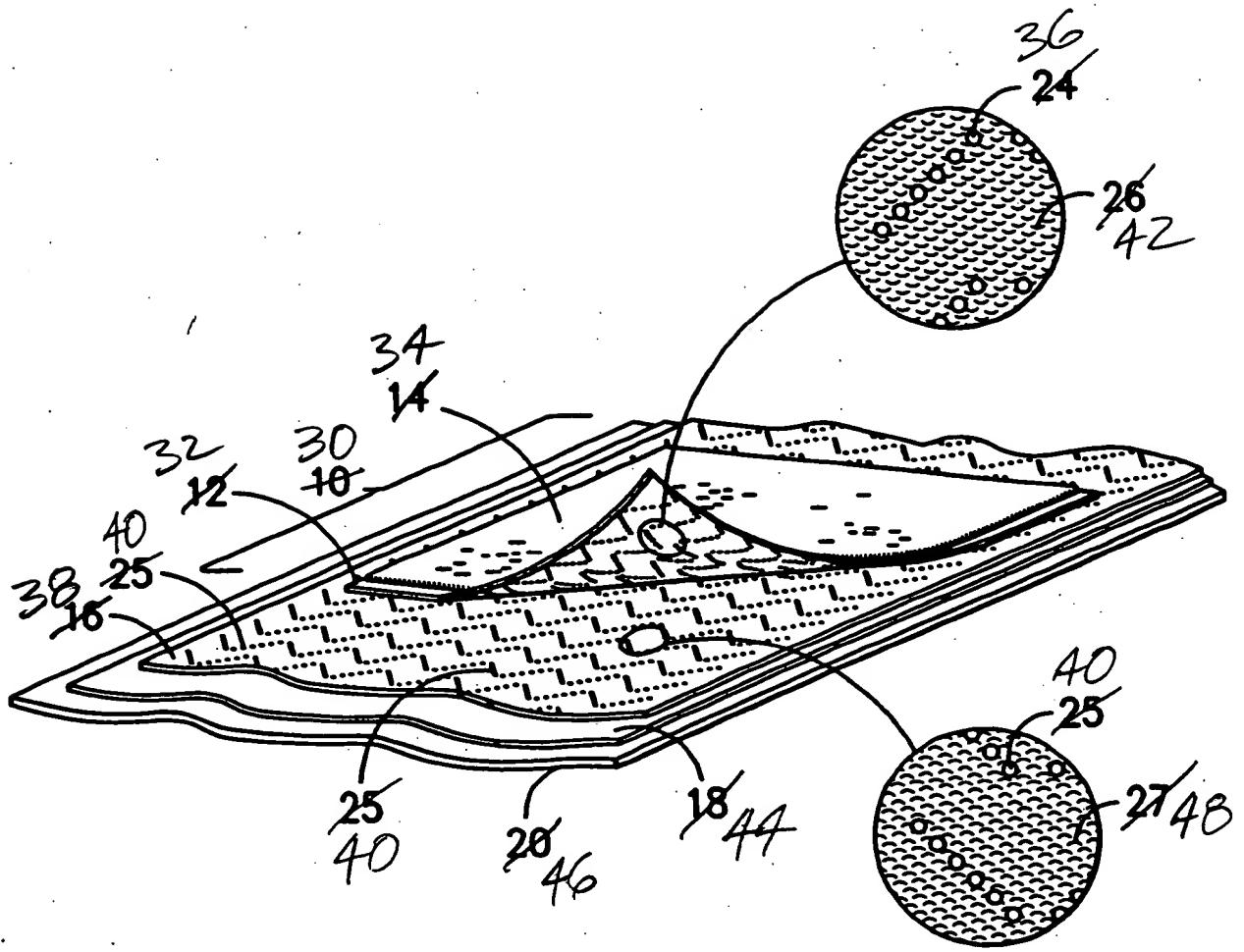
*FIG -2-*



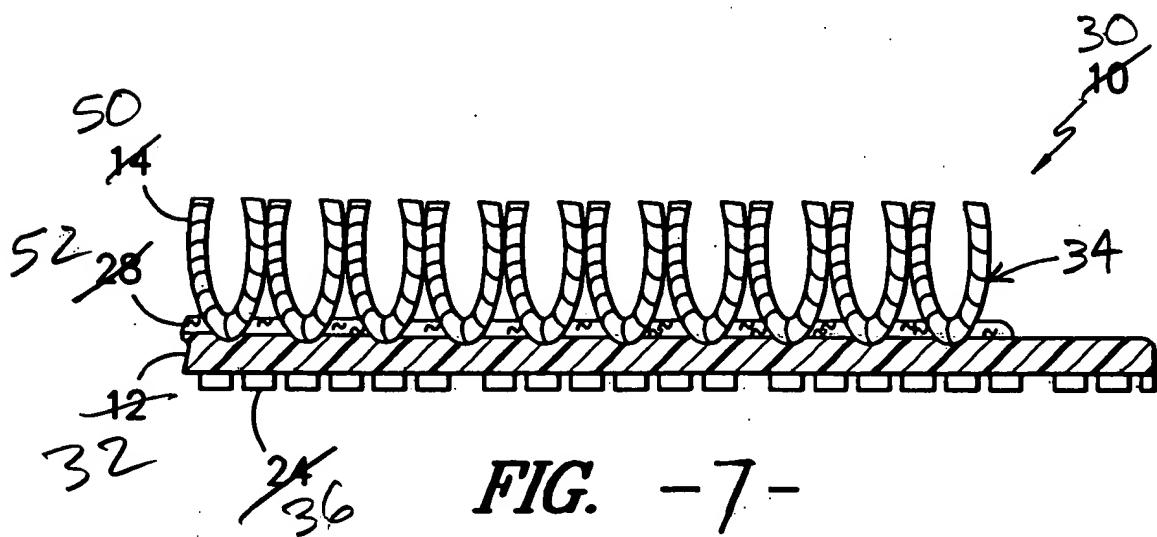
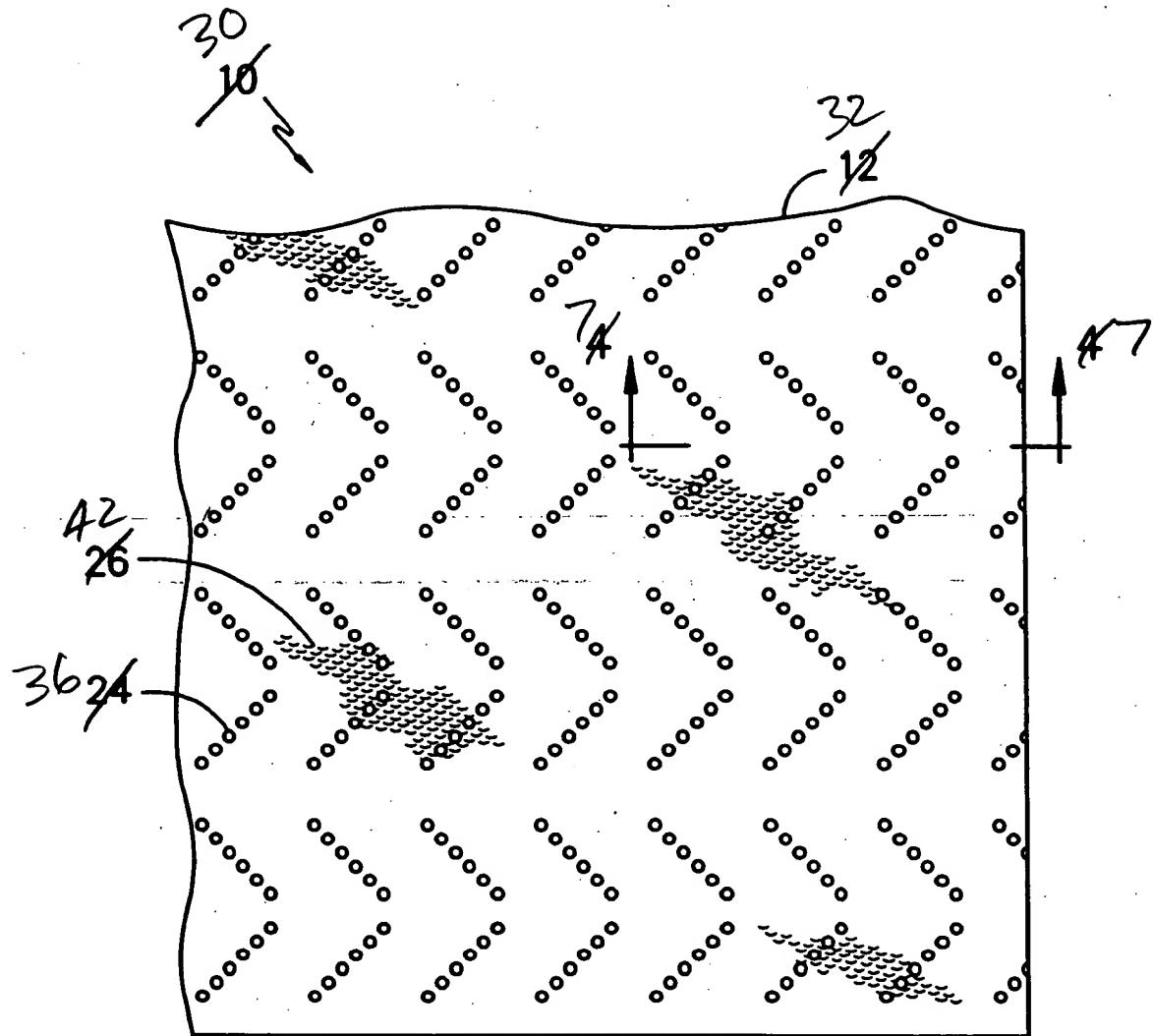
*FIG. -3-*



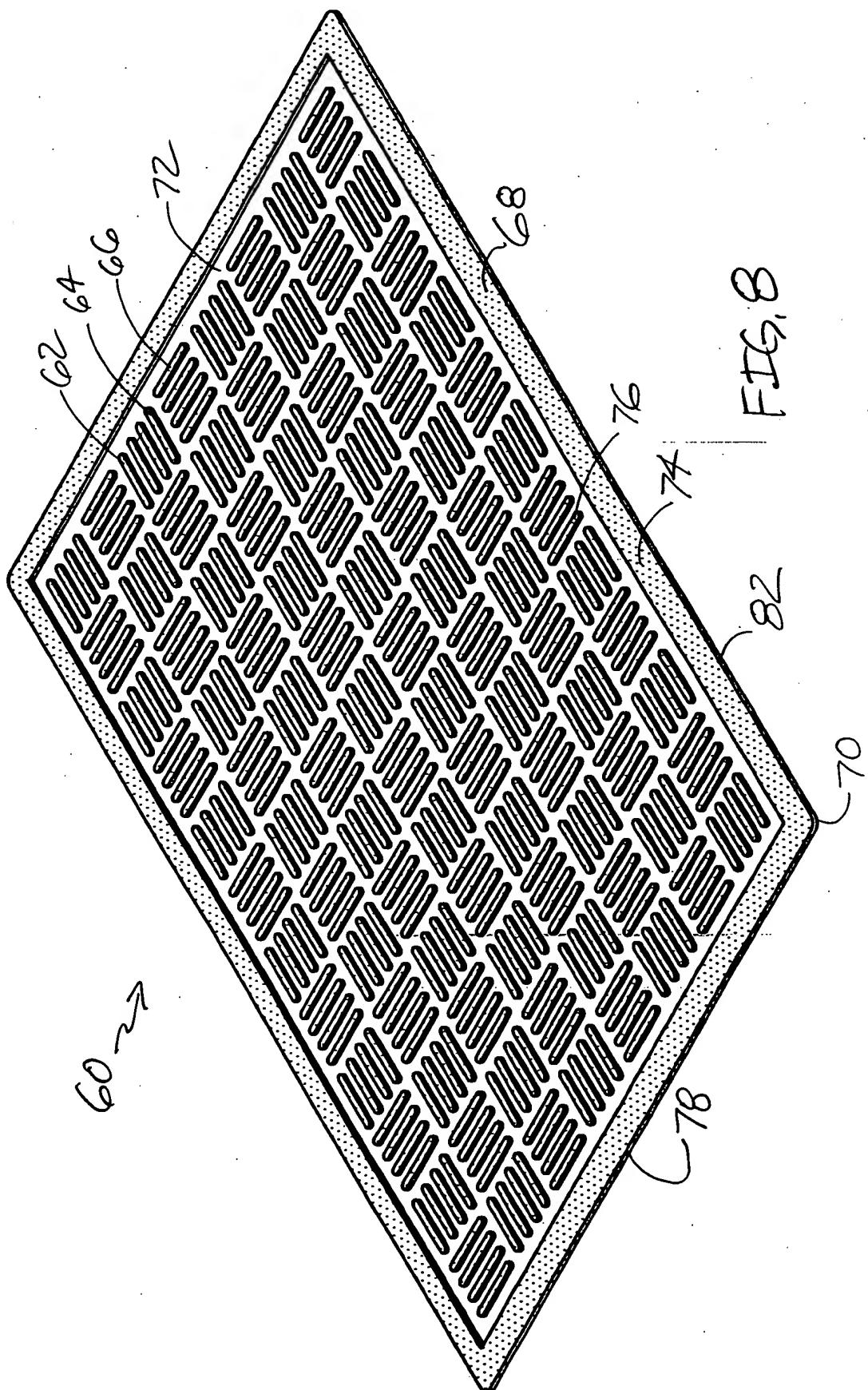
*FIG. -4-*



**FIG. - 5-**



0022092752 122596 00



09672152092200

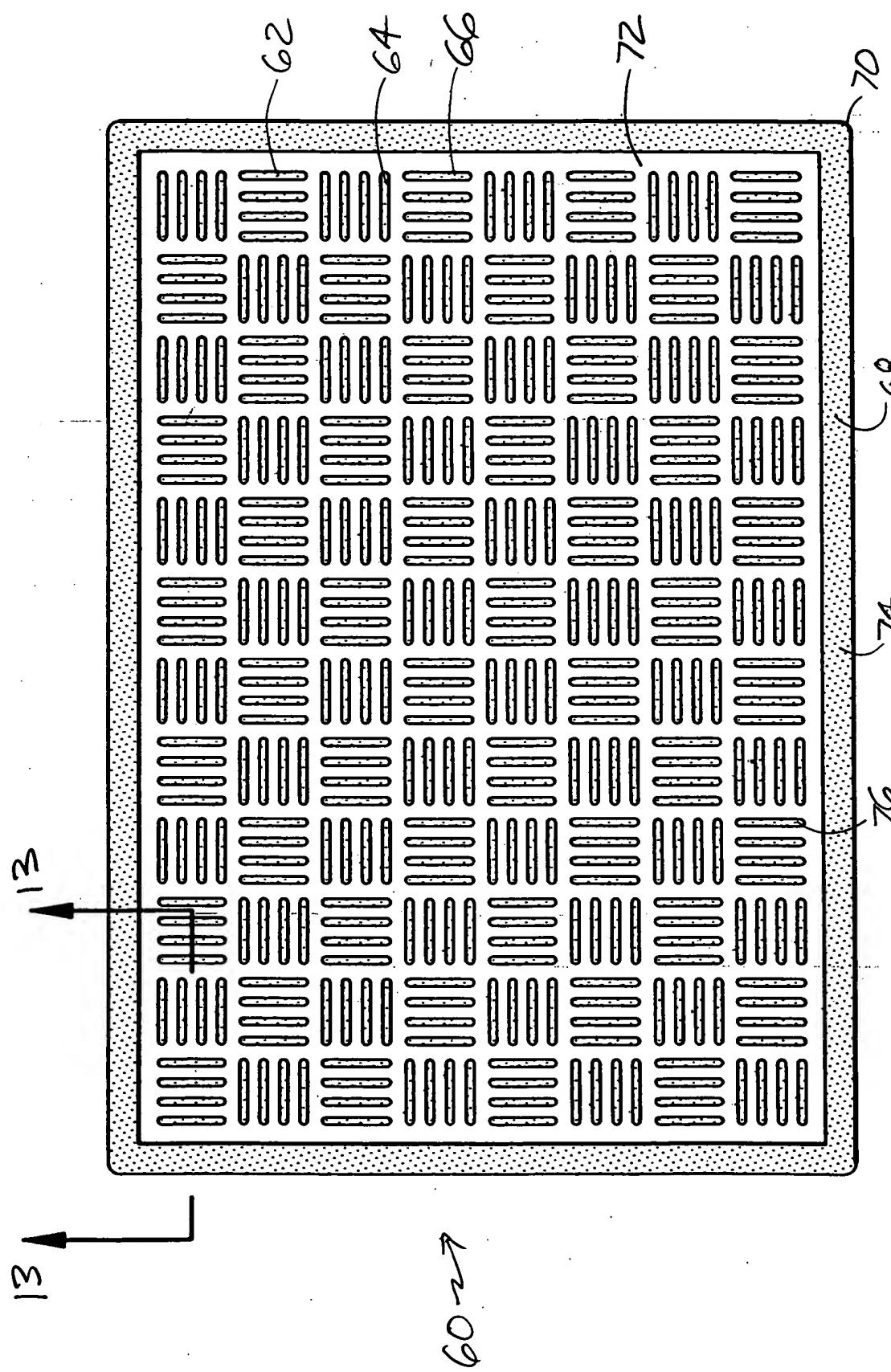


FIG. 9

002700 "092200

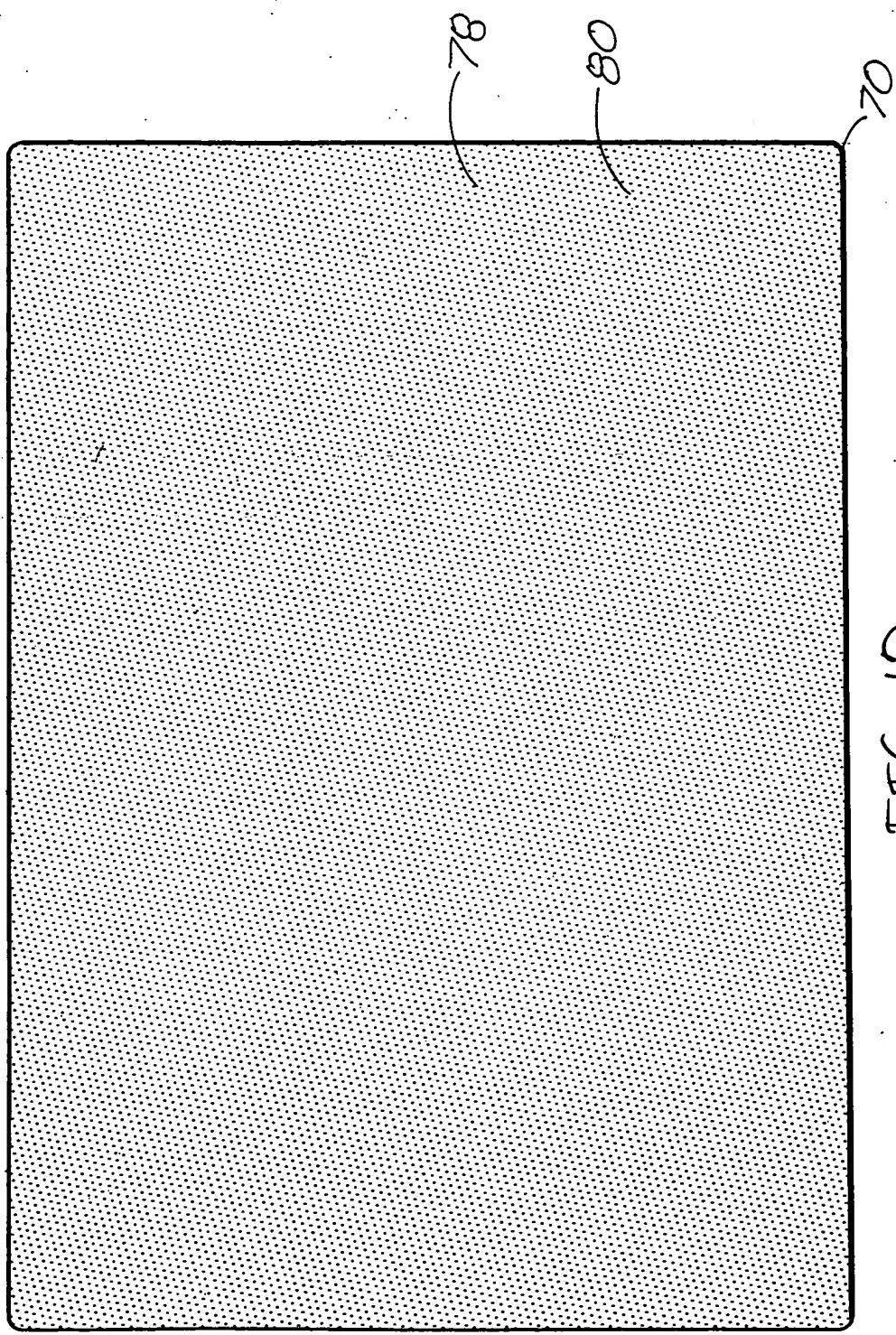
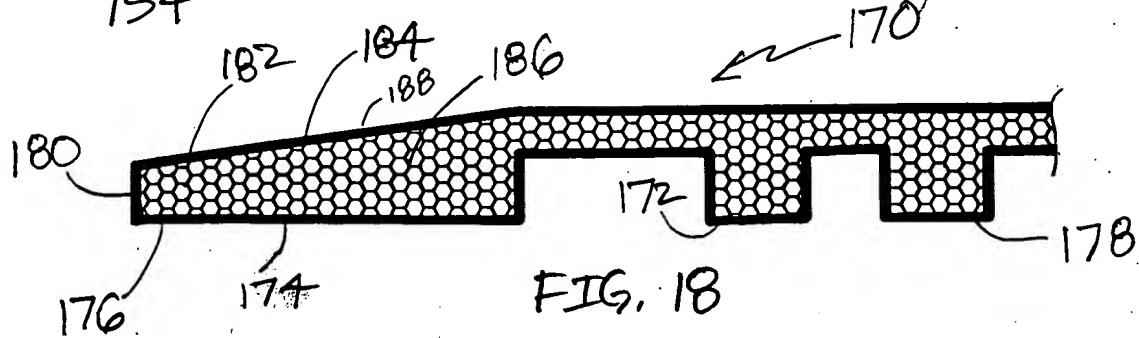
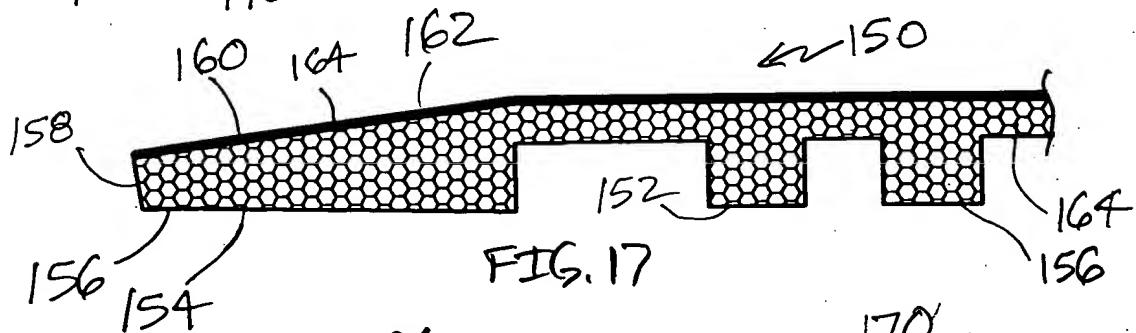
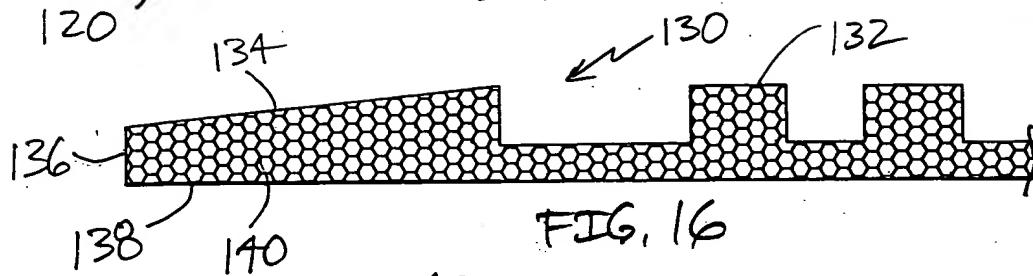
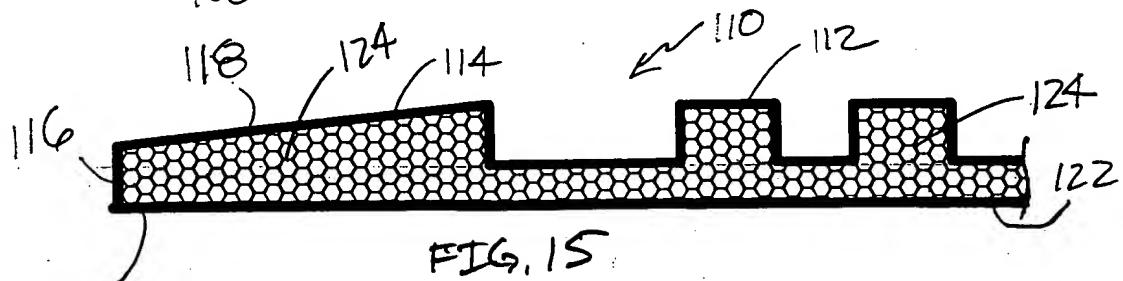
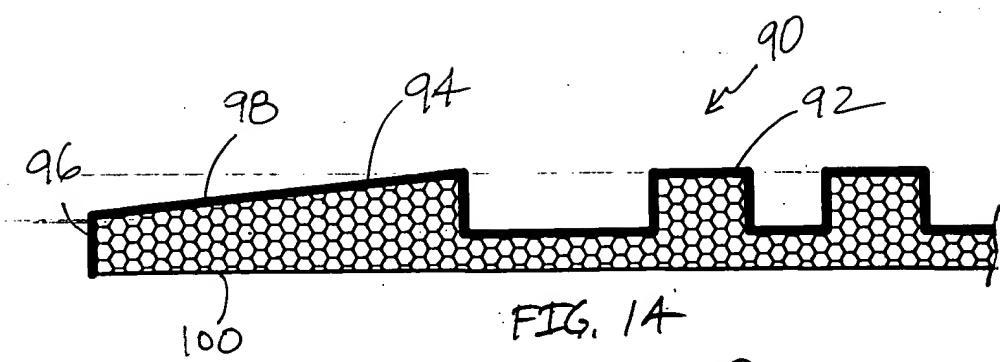


FIG. 10



00 2260 237360

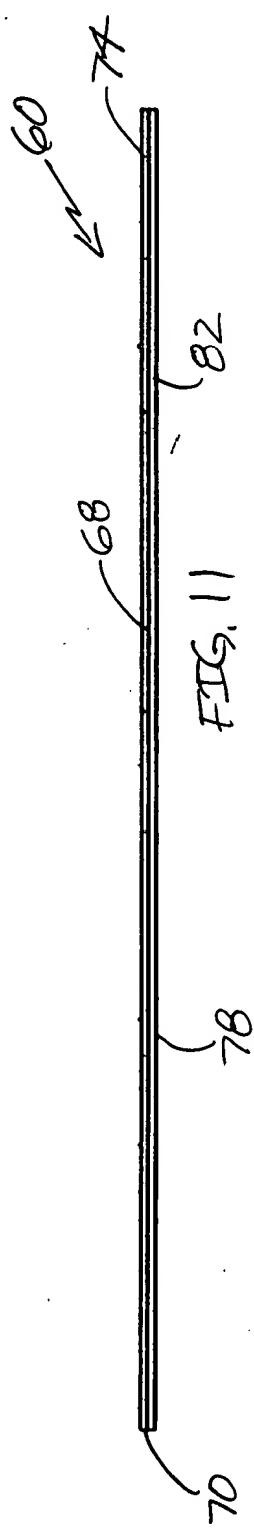


FIG. 11

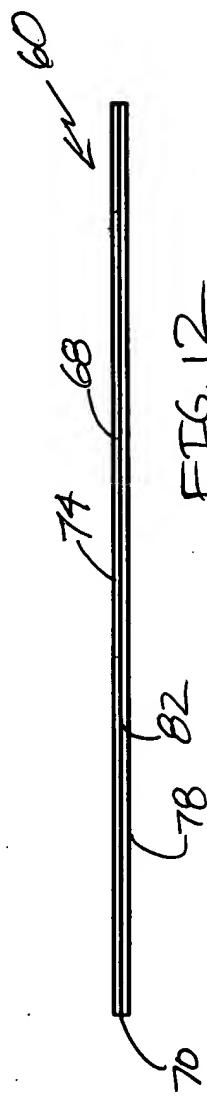


FIG. 12

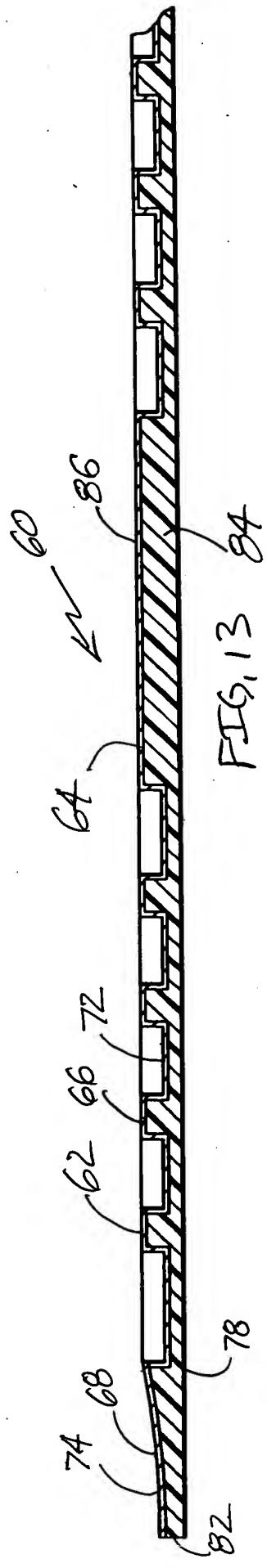


FIG. 13

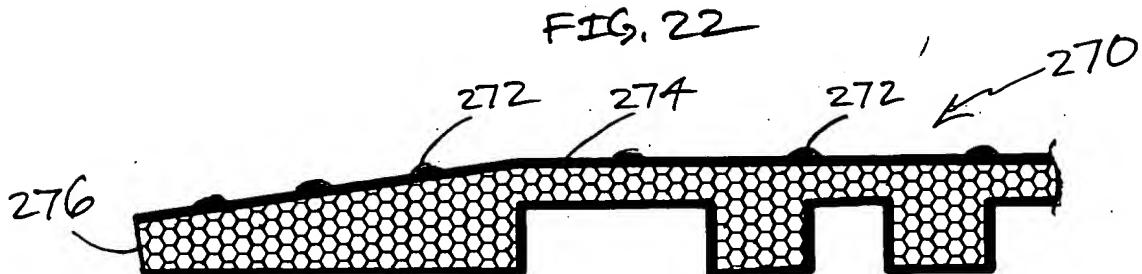
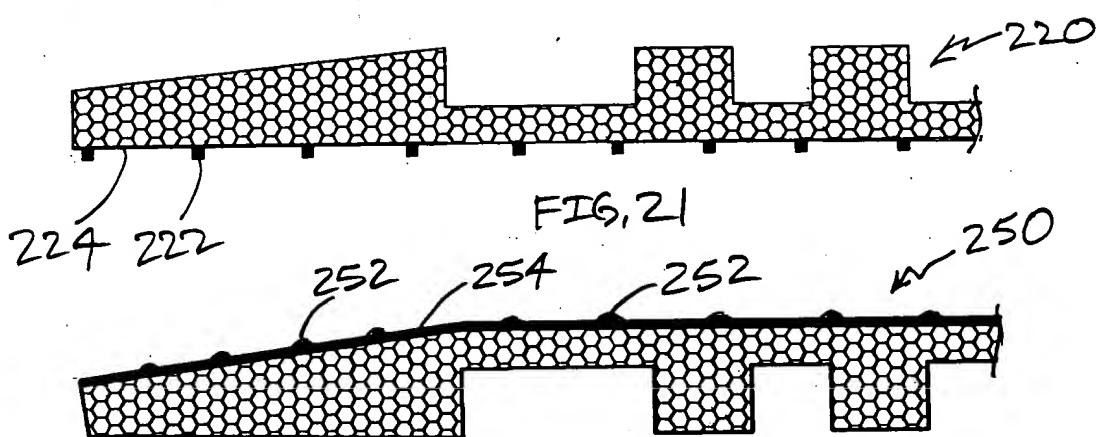
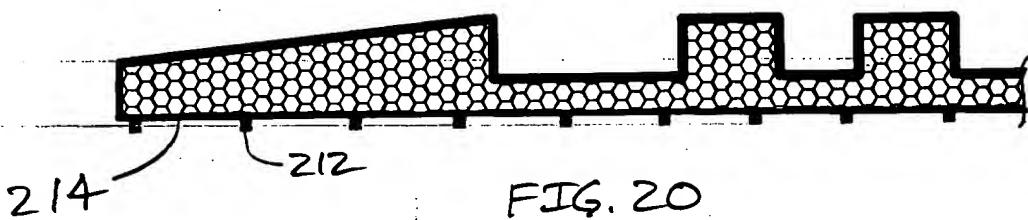
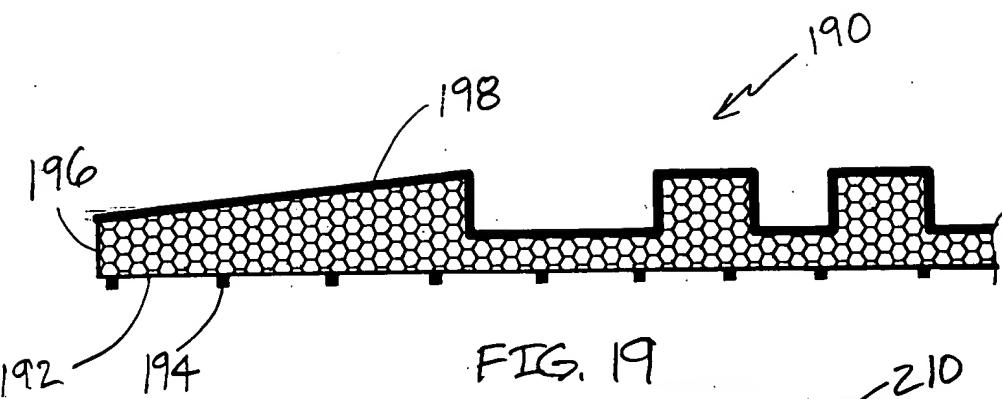


FIG. 23

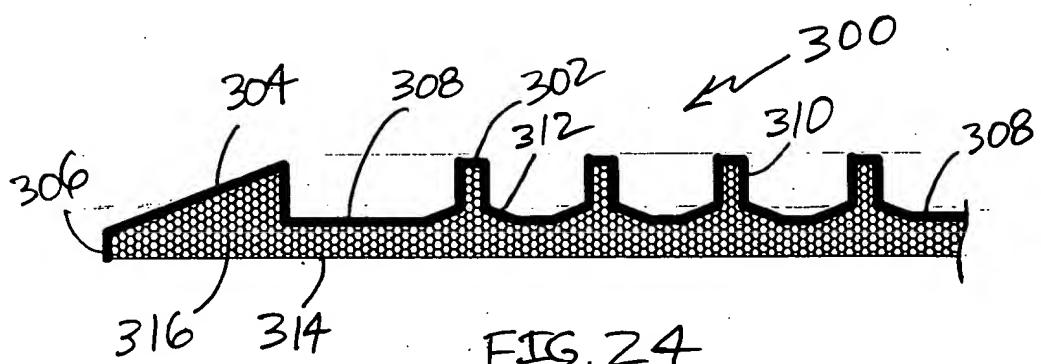


FIG. 24

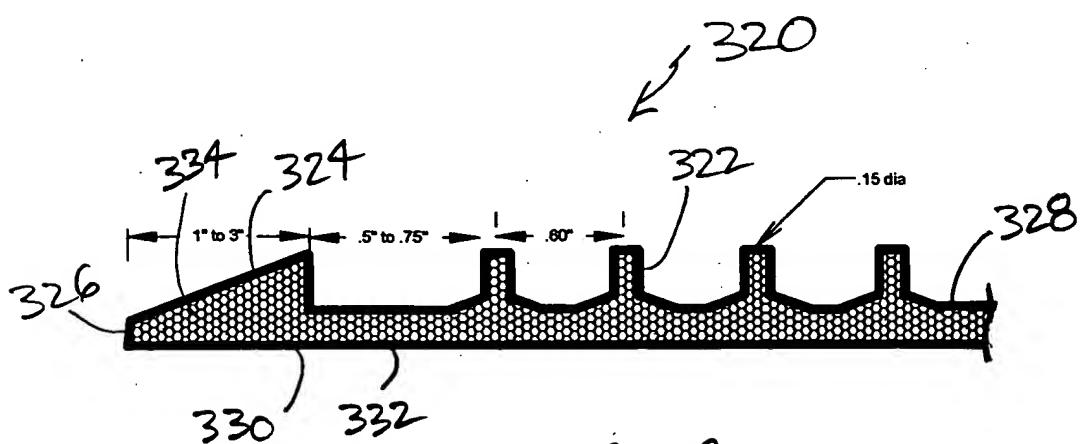


FIG. 26

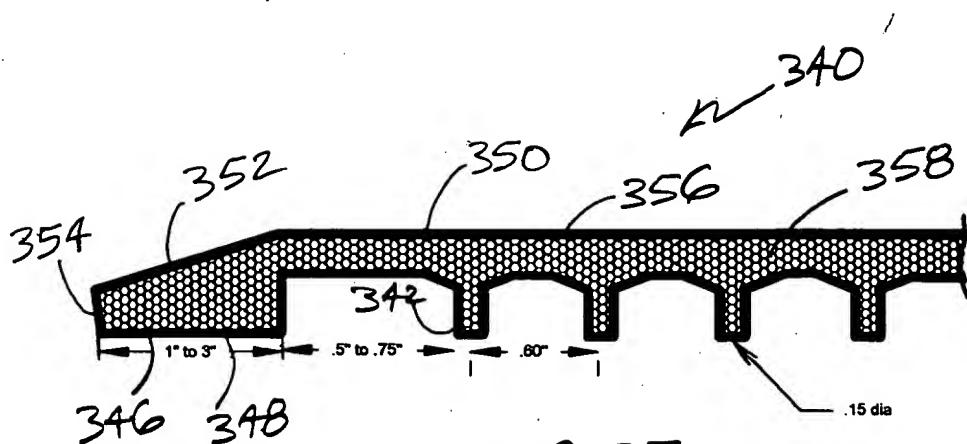


FIG. 27

0022600 0000000000

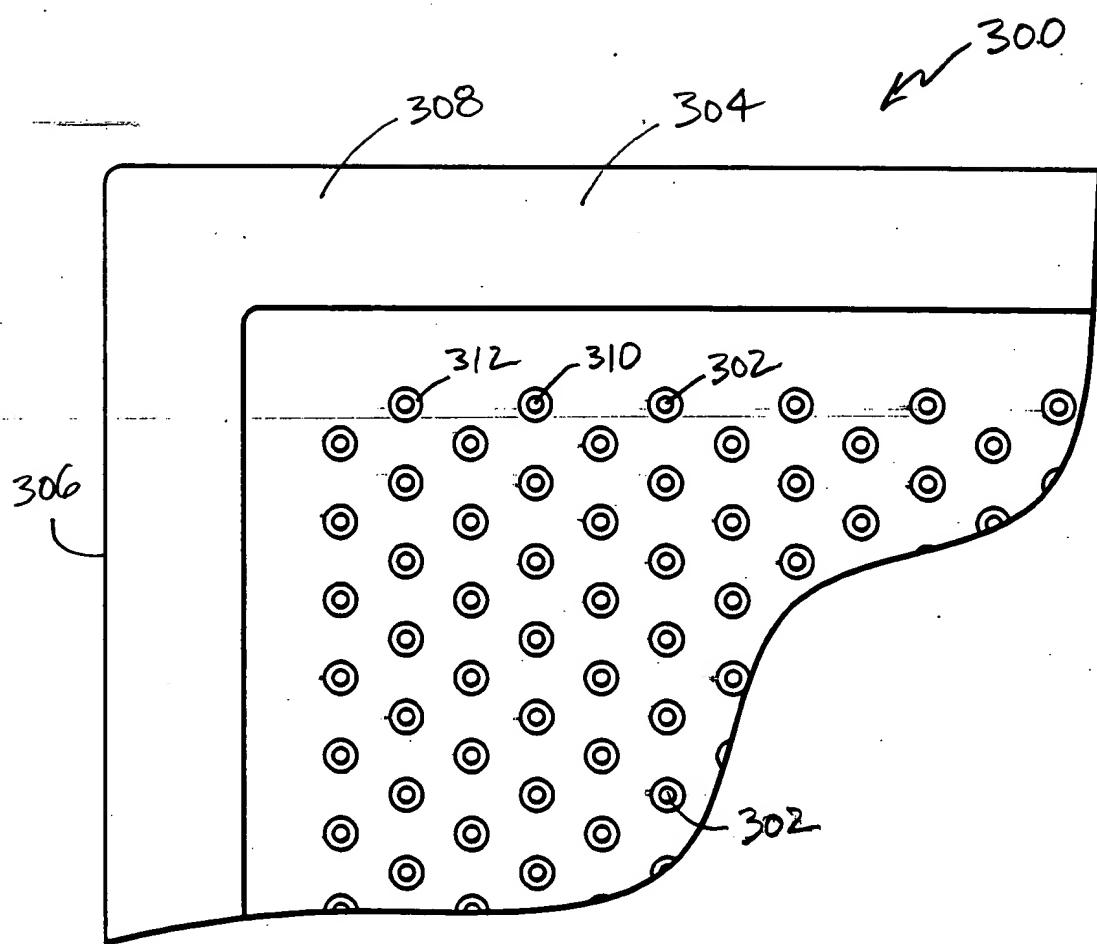


FIG. 25

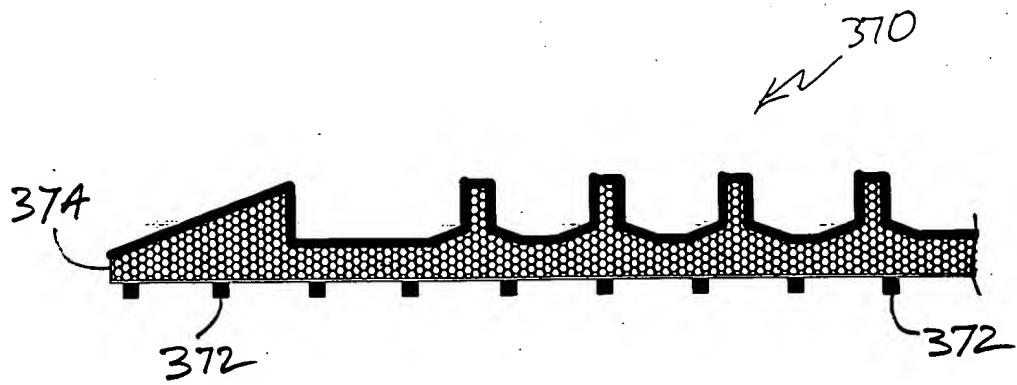


FIG. 28

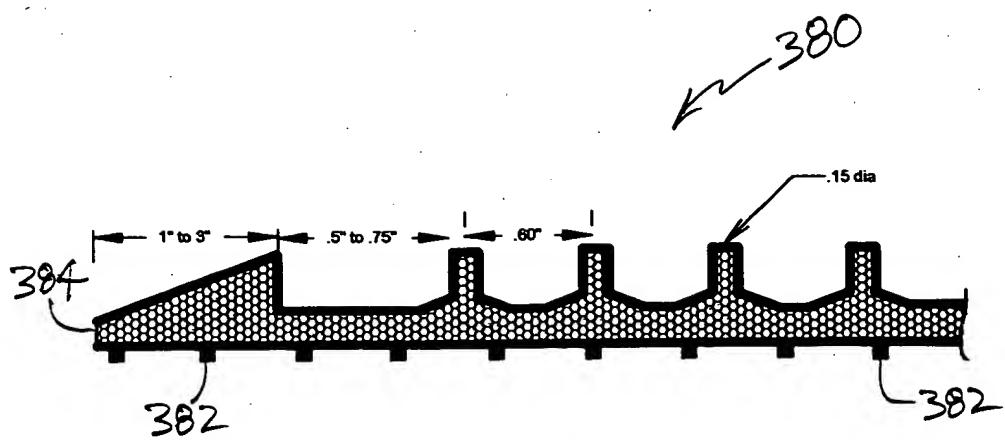


FIG. 29

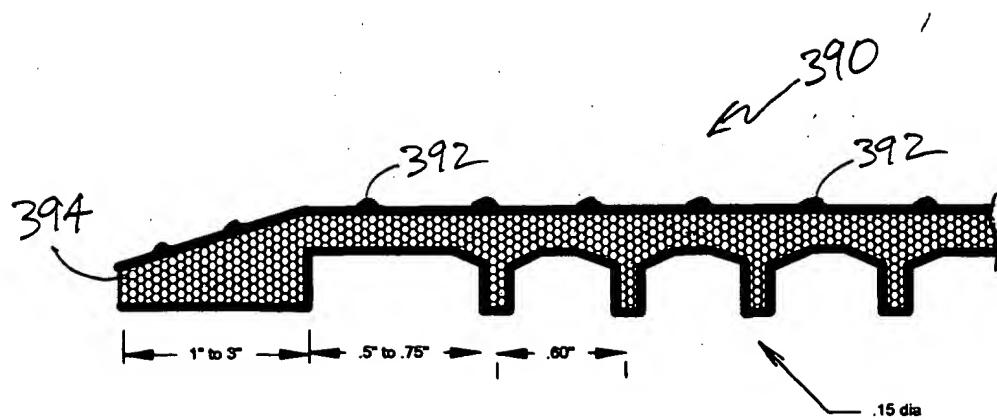


FIG. 30

## MOLDING PROCESS

1. MAT MAKE-UP

PLATE WITH HOLES  
PLACED ON TOP OF  
UNCURED RUBBER

FIG. 31

UNCURED RUBBER

2. VULCANIZATION

DURING  
VULCANIZATION,  
RUBBER FLOWS INTO  
HOLES IN PLATE

FIG. 32

3. AFTER  
VULCANIZATION

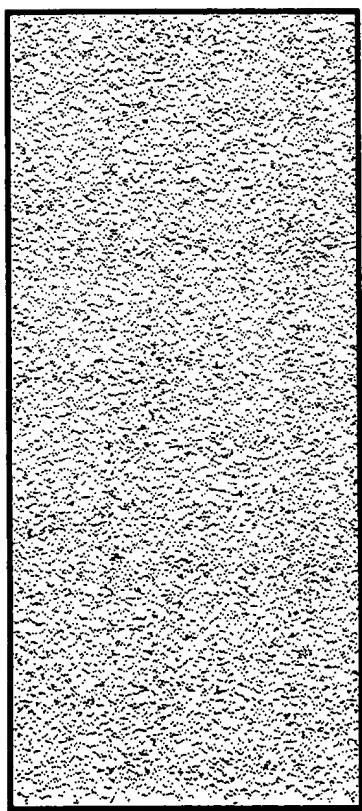
AFTER  
VULCANIZATION,  
PLATE IS REMOVED  
REVEALING MOLDED  
MAT

FIG. 33

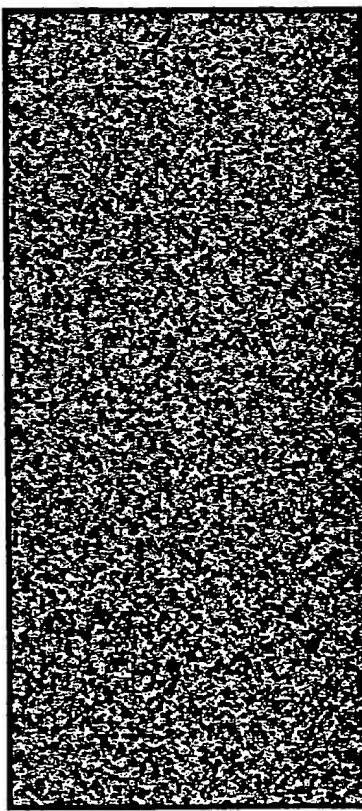
VULCANIZED MAT  
WITH MOLDED  
PATTERN

0 0 2 6 0 " 2 5 T 2 2 9 6 0

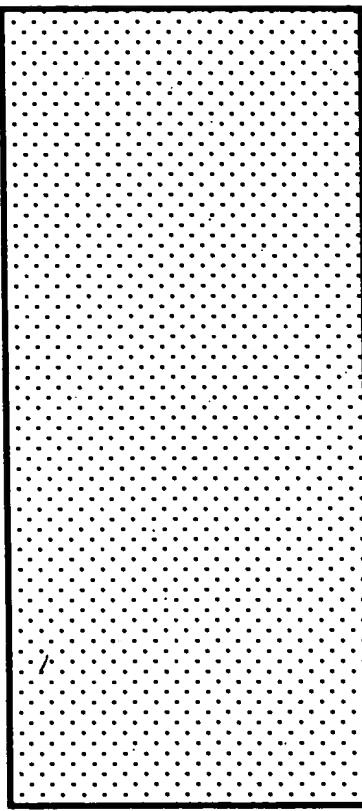
## BACK OF THE MAT SURFACE DETAIL



BACK OF MAT MAY  
HAVE SMOOTH  
TEXTURE



BACK OF MAT MAY  
HAVE ROUGH  
TEXTURE



BACK OF MAT MAY  
HAVE GRIPPER  
TEXTURE OF  
SMALL RAISED  
NUBS OR SIMILAR  
VARIANT

FIG. 34

FIG. 35

FIG. 36

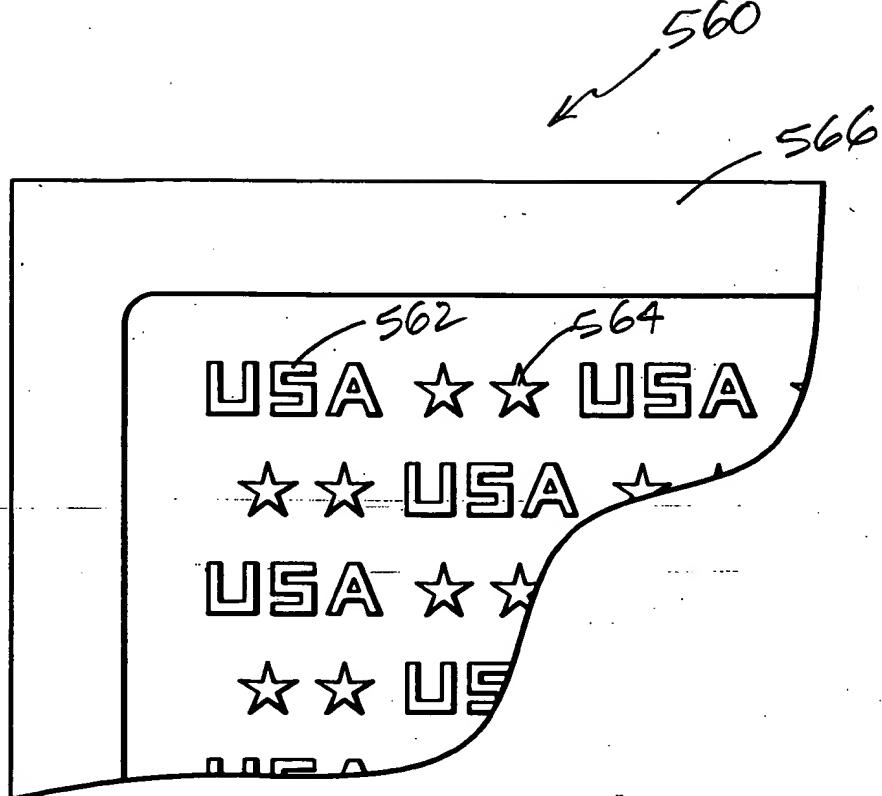


FIG. 44

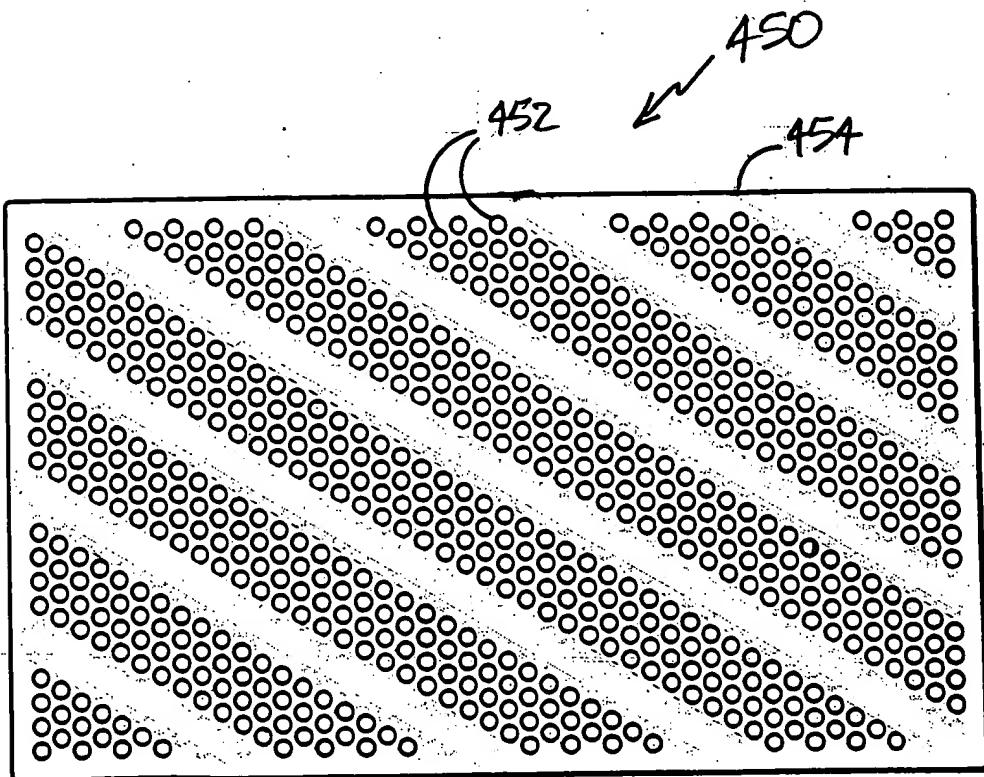


FIG. 37

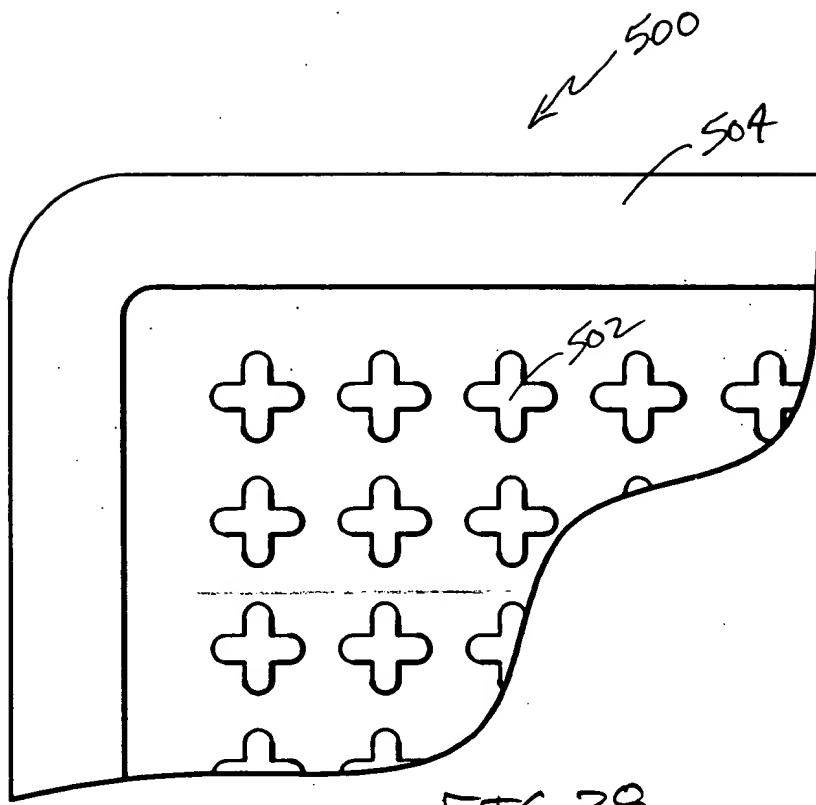


FIG. 38

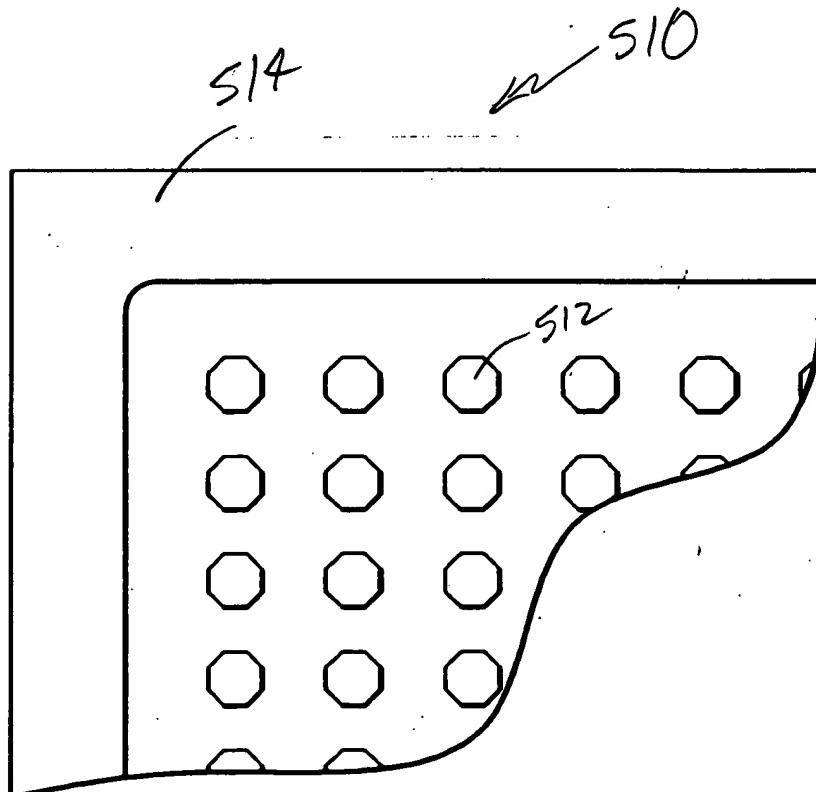


FIG. 39

095321562 - 092300

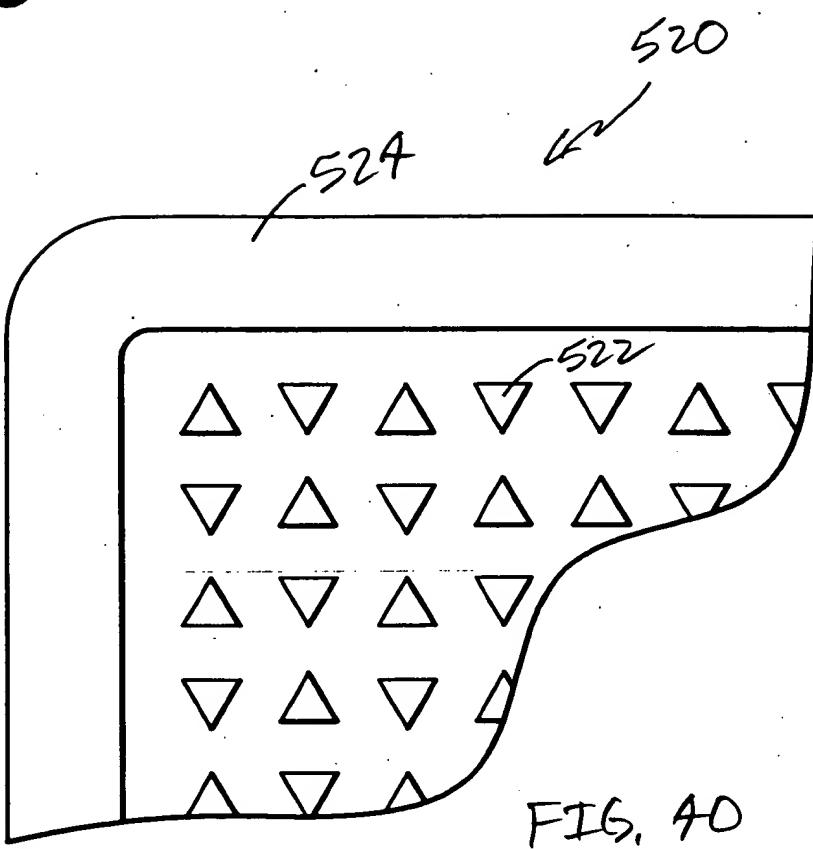


FIG. 40

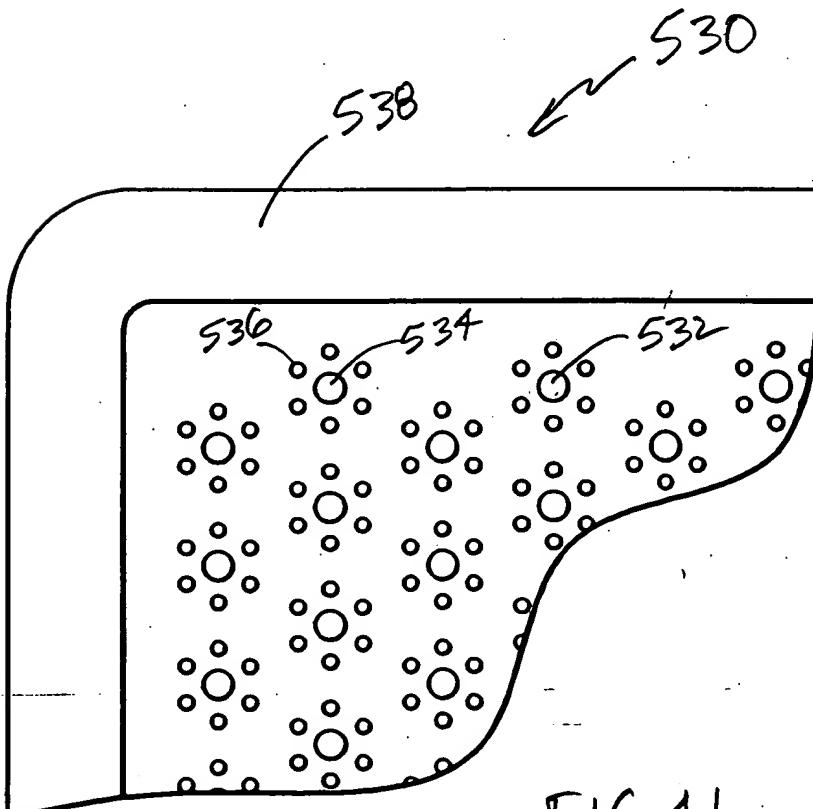


FIG. 41

002260 " 25122950

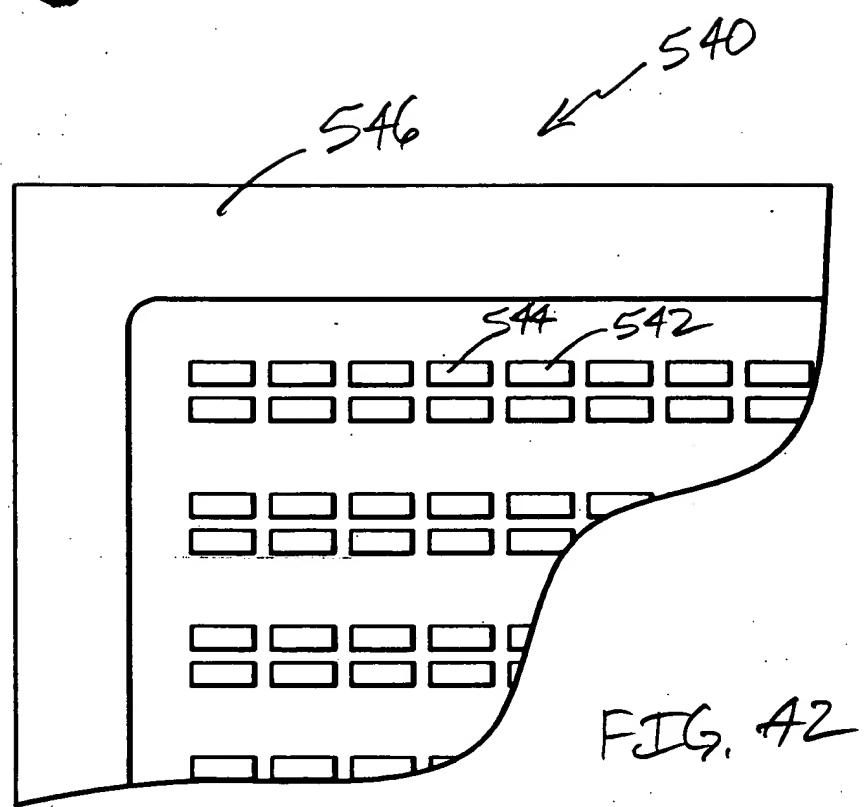


FIG. 42

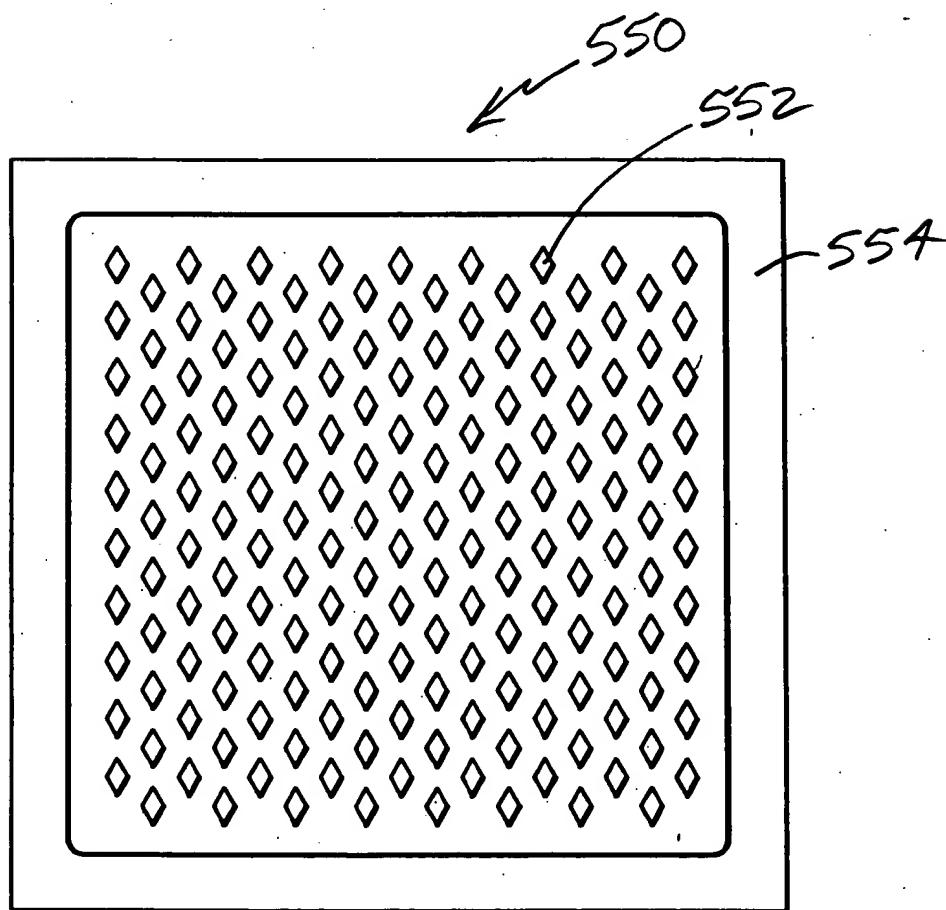


FIG. 43

0 0 2 2 6 0 " 2 5 T 2 2 2 9 6 0

## MOLDING PROCESS

